

Work Order ID 72165

Tuesday, July 19, 2011 1:51:24 PM



Page 1

Item ID: D3389-1

Accept



Setup Start



Revision ID:

Item Name: Web

Stop



Start Date: 7/19/2011

Start Qty: 6.00



Cust Item ID:

Required Date: 7/25/2011

Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:



Date: 11-07-09 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3389	Rev D

100



Skidtubes

Skidtubes

Memo

0.00

- 1- Pick D2500-3-100
- 2- Deburr
- 3- Locating from deburred end, drill pilot holes using DT8785 as per dwg D3389. Scribe cut line.
- 4- Cut to finished length
- 5- Open holes to finished size as per dwg D3389
- 6- Deburr

x8

Dh
11/07/25

110



QC6- Inspect dimensions to drawing

0.00

QC

Quality Control

Memo

0.00


 11-07-27(8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start Date: 7/19/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 7/25/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



HandFinish

Operation
Description

Chemical Conversion Coat per QSI005 4.1

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

x 8

DL

11/07/26

130



QC

Quality Control

QC3- Inspect Part Finish

0.00

x 8

8/8 11/07/26

140



Packaging

Packaging

Identify as per dwg & Stock Location: 66

0.00

Memo

0.00

x 8

Jh
11/07/26

W/O:		WORK ORDER CHANGES					
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Start



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Item Name: Web

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Start Date: 7/19/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 7/25/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

7/17/2011

11-07-26
(8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, July 19, 2011 1:51:30 PM

Page 1

Work Order ID: 72165



Parent Item: D3389-1



Parent Item Name: Web

Start Date: 7/19/2011

Required Date: 7/25/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM
IPP Rev:B 06-02-08 As per Rev C JLM
IPP Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2500-3-100		Manufactured	No		100	Each	131.0000	1	6				
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Ext'n - I Beam Web 4"

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
LG	131	
51957	4	
66298	127	8

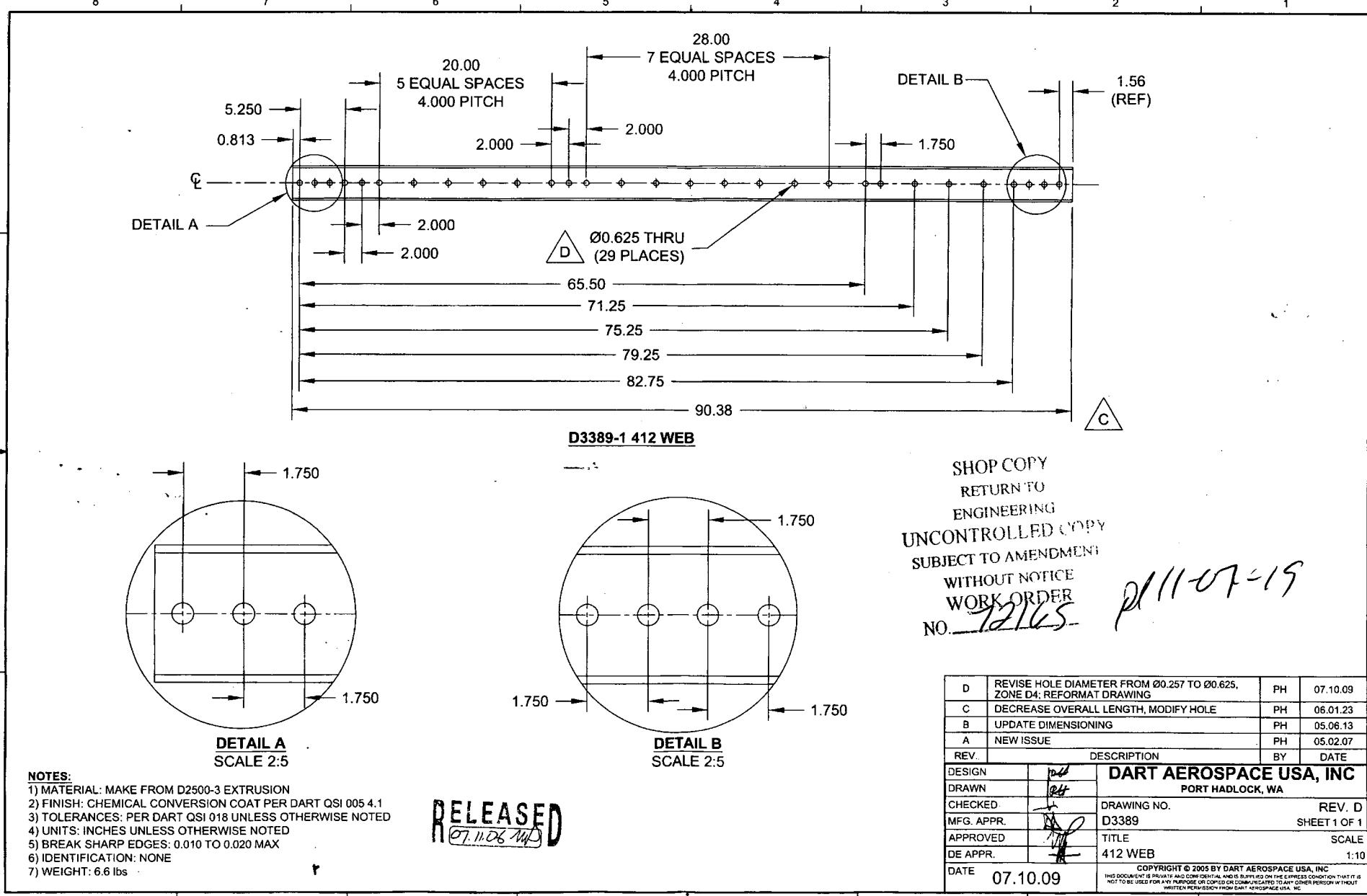
DL
11/07/25

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